



Dart Aerospace Ltd.
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D2582
Job Sheet 211178



Part No: D2582

Job Qty: 2 pcs

Part Name: Hi-Skid Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/8/20

Job Tracking No:

Due Date: 7/16/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:F Removed Manufacturing 05-11-07 JLM IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	7/17/20		0.00	0.63	Small Fab - 1		JUL 09 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	2 pcs	7/17/20		0.00	0.00	QC 5 - 10		JUL 09 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		



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Container No: S287012



Part: D2582

Job No: 211178

Serial No/Batch: S287012

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/09/20

DAS
32
-89

JUL 09 2020

120 Packaging 3-1 - Stock - B4B 2 pcs

7/17/20

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B ✓

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

Packaging 3 - 37 - B4B

DAS

80

9-89

JUL 09 2020

130 QC 21 - SA

2 pcs

7/17/20

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

WA003-4

DAS

21

9-89

JUL 10 2020

Part Op 100 - (Small Fab) Assemble as per Dwg D2582 and

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: _____) LOCATION WA003

130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation
D2278	Step Leg	4 pcs (2 ea)	100-Small Fab - 1
D2279	Step Spacer	2 pcs (1 ea)	100-Small Fab - 1
D2322	Step Spacer	2 pcs (1 ea)	100-Small Fab - 1
D3720-1	Step Spacer	2 pcs (1 ea)	100-Small Fab - 1
D3720-2	Step Spacer	2 pcs (1 ea)	100-Small Fab - 1
MS20470AD4-4	Rivet, Universal Head	44 Ea (22 ea)	100-Small Fab - 1
MS20470AD4-5	Rivet, Universal Head	8 Ea (4 ea)	100-Small Fab - 1

Container

S286585

S905818

S228903

S242183

S229365

S196239

S198109

GA127F
GA127F
GA130
GA130
ST310
ST310

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2278	4	0	0
	D2279	2	8	0
	D2322	2	3	0
	D3720-1	2	29	0
	D3720-2	2	12	0
	MS20470AD4-4	44	15,237	0
	MS20470AD4-5	8	1,211	0
Part Specifications				
Specifications could not be found.				

Plex 7/8/20 1:22 PM dart.lacelle.linda